

Date: Thursday, 10/5/2006 3:35:00 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 13-MAN SHOULDER HARNESS KIT
 Job Number : 28875
 Estimate Number : 11863
 P.O. Number : *N/A* Part Number : D412702011
 This Issue : 10/5/2006 S.O. No. : *N/A* Drawing Number : N/A
 Prsht Rev. : NC Project Number : N/A
 First Issue : *N/A* Type : PURCHASED PARTS Drawing Revision : A
 Previous Run : 28139 Material : *N/A*
 Due Date : 10/25/2006 Qty: 2 Um: Each
 Written By : *[Signature]*
 Checked & Approved By : *[Signature]*
 Comment : Est.Rev:A 03.10.17 New issue KJ/RF
 Est Rev:B 06.04.03 As per DSI9324 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPPD412-702-011 CHG001

KJ 06 10.11

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D3195041 Bracket Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bracket Assembly

Qty Part Number Description Batch

2 D3195-041 Bracket *B26081*

4.0 D3195043 Bracket Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bracket Assembly

Qty Part Number Description Batch

2 D3195-043 Bracket *B25201* *1X B26303* *30*

5.0 D31961 Bar



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bar

Qty Part Number Description Batch

1 D3196-1 Bar *B25849*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D31963

Bar



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bar

Qty Part Number Description Batch

✓ 1 D3196-3 Bar B28141

7.0

D31964

Bar



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Qty Part Number Description Batch

Bar

✓ 1 D3196-4 Bar B26889

8.0

D3197041

Bar Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bar Assembly

Qty Part Number Description Batch

✓ 2 D3197-041 Bar 25939B

9.0

D31981

Fitting



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Fitting

Qty Part Number Description Batch

✓ 4 D3198-1 Fitting B25486

10.0

D3215041

Harness Assembly



Comment: Qty.: 18.0000 Each(s)/Unit Total : 36.0000 Each(s)

Harness Assembly

Qty Part Number Description Batch

✓ 18 D3215-041 Harness Assembly B28F76

Page 2 of 2
W. L. MAR

Dart Aerospace Ltd

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

D3215043

Harness Assembly



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)
Harness Assembly

Qty Part Number Description Batch

✓ 4 D3215-043 Harness Assembly 25877

Handwritten signature

12.0

AN45A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)
Bolt

Qty Part Number Description Batch

✓ 4 AN4-5A Bolt M100857

13.0

AN413A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)
Bolt

Qty Part Number Description Batch

✓ 4 AN4-13A Bolt M101938

14.0

AN420A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)
Bolt

Qty Part Number Description Batch

✓ 8 AN4-20A Bolt M16895

15.0

AN960JD416

Washer



Comment: Qty.: 20.0000 Each(s)/Unit Total : 40.0000 Each(s)
Washer

Qty Part Number Description Batch

✓ 20 AN960JD416 Washer M102339

16.0

MS21042L4

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total : 24.0000 Each(s)
Nut

Qty Part Number Description Batch

✓ 12 MS21042L4 Nut (or -4) M19099

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ ☐ Date: 06/10/27

QA: N/C Closed: _____ Date: _____

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Seq. #:	Machine Or Operation:	Description :
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17.0	MS24694S152	Screw
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)
Screw

Qty Part Number Description Batch

✓ 8 MS24694-S152 Screw M101061 -

18.0	MS24694S154	SCREW
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)
SCREW

✓ Batch: M102340 -

19.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

20.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and pack for shipping as per PPP D412-702-011

Location:

PPP Rev: A

21.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U do 10.27

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

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